

THIS DRAWING AND THE INFORMATION CONTAINED WITHIN IT ARE CONFIDENTIAL AND MAY NOT BE COPIED OR DISCLOSED WITHOUT THE WRITTEN PERMISSION OF LITTELFUSE.

REVISIONS

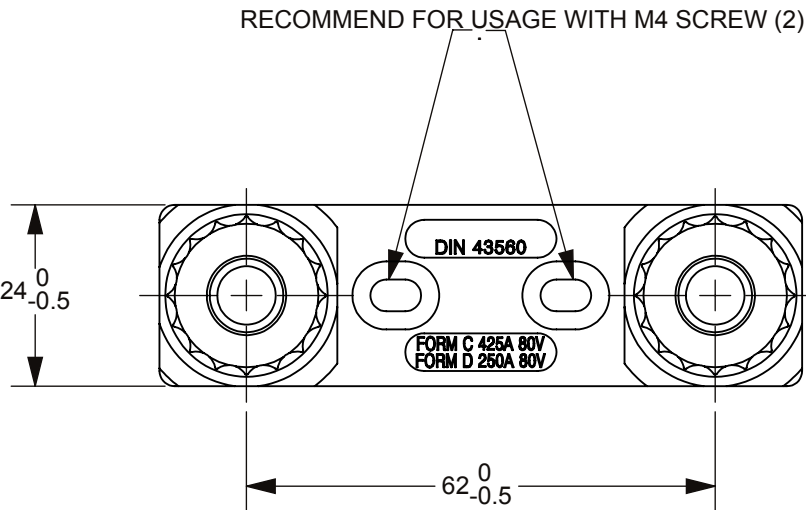
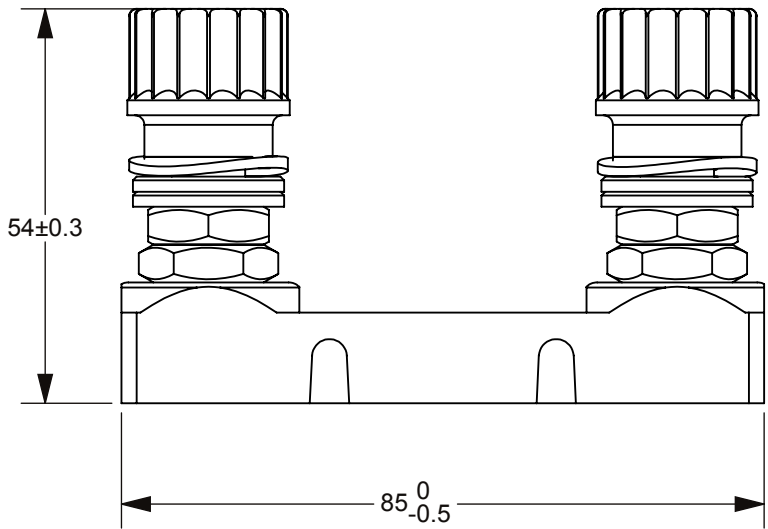
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	PER GCF # 518627 NEW RELEASE	12/07/2017	A.HOANG

D

C

B

A



NOTES:

- THE M4 SCREWS WHEN ASSEMBLING THE FUSE HOLDER TO VEHICLES SHOULD BE FROM 1.1 Nm TO 5Nm (MAXIMUM) PER ISO 898,PER BOLT STRENGTH MARKINGS.
- THE MAXIMUM TORQUE OF THE FUSE-STRIP ON FUSE- HOLDER AMOUNTS TO:
35A UP TO 63A: MAX. 5Nm
80A UP TO 100A: MAX. 8Nm
FROM 125A: MAX. 10Nm
- THESE TORQUES APPLY ONLY UNDER THE PREREQUISITE THAT BOTH THE FUSE-STRIP, AND THE CABLE TERMIALS ARE SECURED AGAINST ROTATION.THE FUSE-STRIP SHOULD INDICATE AFTERWARDS NO VISIBLE DEFORMATIONS.
- THE INDICATED VALUES WERE TAKEN UP WITH A TORQUE KEY WITH DRAGGING POINTER.
- WHEN USING OTHER ASSEMBLY METHODS. THE TORQUE IS TO BE REDUCED IF NECESSARY, SO THAT NOT TO DEFORM THE FUSE-STRIP.
- FOR ASSEMBLY DETAIL REFER TO INSTALLATION INSTRUCTION BULLETIN.

INSULATING
NUT M10

SPRING
WASHER

WASHER

CABLE
TERMINAL

STRIP FUSE

WASHER

STUD

TORQUE
12 Nm X2

BASE

M10 NUTS
SUPPLIED
FACTORY TIGHT
(DO NOT TIGHTEN)

INSULATING NUT
(TORQUE SPEC PER NOTE 2)

D

C

B

A

INTERPRET DRAWING TO ANSI/ASME Y14.5-1994.			
	FIT/ FUNCTION CRITICAL CHARACTERISTICS SYMBOL		
<S>	SAFETY/ COMPLIANCE CRITICAL CHARACTERISTICS SYMBOL		
CPK	DENOTES CPK DIMENSIONS MINIMUM CPK VALUE		
	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE.PROCEDURE FOR MEASUREMENTAND TRACKINGTO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS		
CP	DENOTES CP DIMENSIONS, -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE		
DIMENSION MM; TOLERANCES UNLESS OTHERWISE SPECIFIED ONE PLACE DECIMAL ± 0.5 THREE PLACES DECIMAL ± 0.100 TWO PLACES DECIMAL ± 0.20 ANGULAR ± 2°			
	NAME	DATE	 Littelfuse® Expertise Applied Answers Delivered
DRAWN	C.MILLER	12/06/17	
CHECKED	A.HOANG	12/08/17	
	-	-	
	-	-	
	-	-	TITLE HOLDER FOR STRIP FUSE
THIRD ANGLE PROJECTION			
		SIZE B DWG. NO. OL 177.5701.0001 REV. A	
DO NOT SCALE DRAWING			
SCALE 1:1		SHEET 1 OF 1	