A ROHS 🗭 HF c 🔊 us 👀

resistant to industry standard cleaning operations

Mounting pad and electrical

performance is identical to

Halogen free, Lead-free and

Recognized to UL/CSA/NMX

Conforms to EN 60127-1 and

248-1 and UL/CSA/NMX 248-14

Littelfuse 431 and 434 Series



# **Additional Information**





Resources

#### Accessories

Samples

#### **Agency Approvals**

Agency	Agency File Number	Ampere Range
c 🔊 us	E10480	0.250 A - 5 A
œ.	29862	0.250 A - 5 A
$\triangle$	R50466439	0.250 A - 5 A

#### **Electrical Characteristics**

% of Ampere Rating	Opening Time at 25°C
100%	4 hours, Minimum
200%	5 sec., Maximum
300%	0.2 sec., Maximum

# **Description**

The 467 Series Fast-Acting Surface Mount Fuse (SMF) is an ultra small (0603 size) thin-film device designed for secondary protection of circuits used in space constrained applications such as hand-held portable electronic devices. This series is 100% leadfree and meets the requirements of the RoHS directive. New Halogen-Free 467 Series fuses are available-to order use the "HF" suffix. See Part Numbering section for additional information..

# **Features & Benefits**

- Compatible with lead-free Element covering material is solders and higher temperature profiles
- High performance materials provide improved performance in elevated ambient temperature applications
- Marked on top surface with code to allow amp rating identification without testing
- Low profile for height sensitive applications
- Flat top surface for pick-andplace operations

# **Applications**

Secondary protection for space constrained applications:

DVD players

EN 60127-7

products

**RoHS** compliant

- Battery packs Digital cameras

Cell phones

Hard disk drives.

#### **Electrical Specifications**

Ampere Max		Max		Nominal Cold	Nominal	Nom	Nom	Agency Approvals		
Rating (A) Code Rating (V)	Interrupting Rating	Resistance (Ohms)	Melting I <sup>2</sup> t (A <sup>2</sup> sec)	Voltage Drop (mV)	Power Dissipation (W)	$\triangle$	c <b>W</b> us	œ.		
0.250	.250	32		0.5650	0.0014	158.56	0.0396	х	х	х
0.375	.375	32		0.3000	0.0035	128.03	0.0480	х	х	х
0.500	.500	32	50A @32V AC/DC	0.1870	0.0087	138.50	0.0693	х	х	х
0.750	.750	32		0.1170	0.0171	123.30	0.0925	х	Х	х
1.00	001.	32		0.0700	0.0212	67.40	0.0674	х	х	х
1.25	1.25	32	35A @32V AC/DC	0.0510	0.0518	84.32	0.1054	х	х	х
1.50	01.5	32	13A @65V DC	0.0385	0.0766	71.60	0.1074	х	х	х
1.75	1.75	32		0.0310	0.0903	78.75	0.1378	х	х	х
2.00	002.	32		0.0280	0.1891	78.22	0.1564	х	х	х
2.50	02.5	32		0.0210	0.2066	76.10	0.1903	х	х	х
3.00	003.	32	35A @32V AC/DC	0.0170	0.2403	75.04	0.2251	х	х	х
3.50	03.5	32		0.0139	0.4306	65.30	0.2286	х	х	х
4.00	004.	32		0.0118	0.8410	63.10	0.2524	х	х	х
5.00	005.	32		0.0089	0.9000	61.20	0.3060	х	х	х
1. Measured at	10% of rated	current, 25°C.	2. Measured at rated voltage.							



## Fuse Datasheet

# **Temperature Rerating Curve**



Note: 1. Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

#### Example:

For continuous operation at 70 degrees celsius, the fuse should be derated as follows: I =  $(0.75)(0.80)|_{_{\rm PMT}} = (0.60)|_{_{\rm PMT}}$ 

2. The temperature derating curve represents the nominal conditions. For questions about temperature derating curve, please consult Littelfuse technical support for assistance.

### Average Time Current Curves



Reflow Condition			Pb – Free assembly		
Pre Heat	- Temperature Min (T <sub>s(min)</sub> )		150°C		
	- Temperature Max (T <sub>s(max)</sub> )		200°C		
	-Time (Min to Max	:) (t <sub>s</sub> )	60 - 180 secs		
Average ramp up rate (Liquidus Temp (T <sub>L</sub> ) to peak			5°C/second max		
T <sub>s(max)</sub> to T <sub>L</sub> - Ramp-up Rate		5°C/second max			
Deflect	- Temperature (T <sub>L</sub> )	(Liquidus)	217°C		
Reflow	Temperature (t <sub>L</sub> )		60 – 150 seconds		
Peak Temperature (T <sub>P</sub> )			250 <sup>+0/-5</sup> °C		
Time within 5°C of actual peak Ter (t <sub>n</sub> )		Temperature	20 – 40 seconds		
Ramp-down Rate			5°C/second max		
Time 25°C to peak Temperature (T <sub>P</sub> )		(T <sub>P</sub> )	8 minutes Max.		
Do not exceed			260°C		
Wave Solder	ring	260°C, 10 seconds max.			

### **Soldering Parameters**



## Fuse Datasheet

#### **Product Characteristics**

Materials	<b>Body:</b> Advanced High Temperature Substrate <b>Terminations:</b> 100% Tin over Nickel over Copper <b>Element Cover Coat:</b> Conformal Coating
Operating Temperature	<ul> <li>– 55°C to 90°C. Consult temperature re-rating curve chart. For operation above 90°C contact Littelfuse.</li> </ul>
Humidity	MIL-STD-202, Method 103, Condition D

#### **Dimensions mm (inches)**



Thermal Shock	Withstands 5 cycles of – $55^{\circ}C$ to $125^{\circ}C$
Vibration	Per MIL-STD-202
Insulation Resistance (After Opening)	Greater than 10,000 ohms.
Resistance to Soldering Heat	MIL-STD-202, Method 210, Condition D

#### **Part Marking System**

Amp Code	Marking Code	Amp Code	Marking Code
.250	D	002.	Ν
.375	Е	02.5	0
.500	F	003.	Р
.750	G	03.5	R
001.	н	004.	S
1.25	J	005.	т
01.5	К		
1.75	L		

# Part Numbering System



# SERIES ——

AMP Code —

The dot is poisitioned before the Packaging Suffix with whole ratings and within the numbering sequence for fractional ratings. Refer to Amp Code column in the Electrical Specifications table.

## PACKAGING Code -

NR = Tape and Reel, 5000 pcs 'HF' SUFFIX -

HALOGEN FREE ITEM

**Example:** 1.5 amp product is 0467<u>01.5</u>NRHF (2 amp product shown above).

## Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-481 Rev. D (IEC 60286, part 3)	5000	NR

Disclaimer Notice - Information furnished is believed to be accurate and reliable. However, users should independently evaluate the suitability of and test each product selected for their own applications. Littelfuse products are not designed for, and may not be used in, all applications. Read complete Disclaimer Notice at: www.littelfuse.com/disclaimer-electronics.

