

# **Cordless Power Tools**

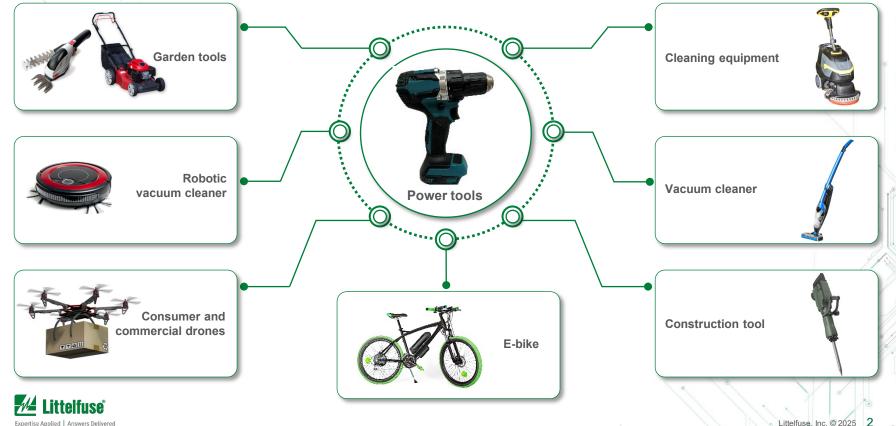


Appliances

🗞 General Industrial & Electrical Equipment

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# Many battery-powered devices in very different applications share similar safety and control elements



# **Global power tool market statistics and drivers**

### **Market Trends and Drivers**

The global cordless power tools market is projected to grow at a compound annual growth rate (CAGR) of 7.5% from 2024 to 2028.

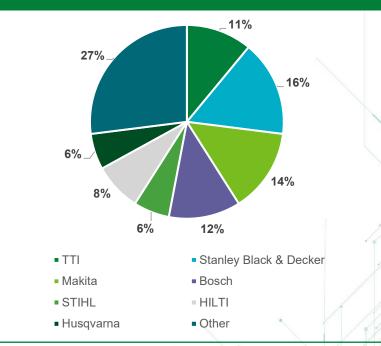
Cordless power tools dominate the market, accounting for more than half of total power tool sales in 2024.

The cordless power tool architecture (that is, control, battery management, and safety) is very similar across all battery-run devices.

Portable tools are adopting more powerful cells or different form factors. This evolution highlights the importance of electronic design and safety in both chargers and battery packs.

Brushless DC motors are preferred for power tools due to better reliability/longevity, smaller size, and improved output performance.

### The power tool market is growing at a ~7.5% CAGR



Source: Littelfuse Estimates, Statista, alliedmarketresearch





Battery

### Battery packs used in power tools and appliances

Thermal cell protection TTape™, NTC



Secondary protection Fuse, Battery Protector

2

3

**M** Littelfuse

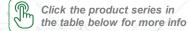
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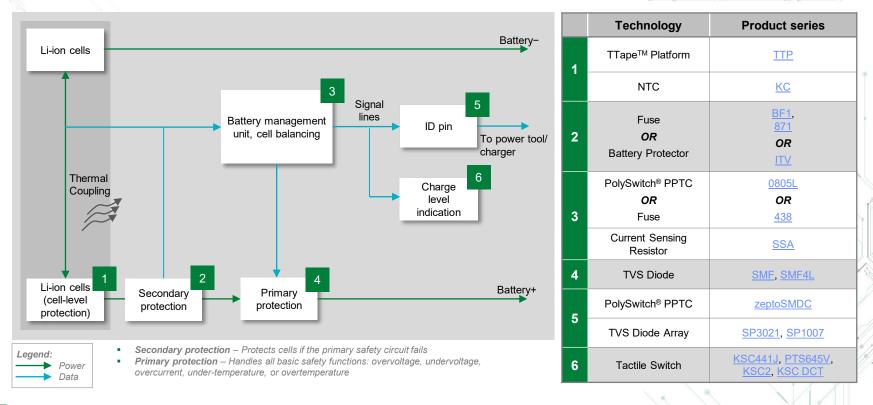
Battery management unit Fuse, PolySwitch® PPTC, Current Sensing Resistors



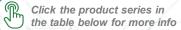




### **Cordless tool battery pack block diagram**







# **Typical products for tools & appliances battery packs**

	Technology	Function in application	Product series	Benefits	Features
1	TTape <sup>™</sup> Platform	Managing battery lifetime and helping identify hazardous temperature levels	TTP	Simple integration with existing BMS architectures + enables enhanced BMS control systems	Trip temperature of 58±3 °C, up to 50 sensing points on one string; enable BMS wakeup and single GPIO port usage
	NTC	Analog temperature monitoring of battery packs during charging and discharging cycles	KC	Provides accurate temperature readings for enabling safe device operation	Insulated lead wires; small form factor; fast thermal response
2	Fuse <b>OR</b>	R Non-resettable overcurrent and overcharge protection (on-demand	BF1, 871 OR ITV	Space-saving solutions; SMD-type fuses improve reliability in environments with significant mechanical vibrations	supports higher power requirements with a single fuse design; current ratings up to 200 A
	Battery Protector			Overcurrent and overcharge protection; controlled disconnection; can be activated by BMS	Surface mountable; UL and TUV certified; 3-pin device; controlled fusible element
3	Fuse <b>OR</b>	Non-resettable protection for BMS from high currents due to external shorts	<u>438</u> OR	Saves board space; excellent temperature stability and performance reliability; high I <sup>2</sup> t value ensures high inrush current withstand capability	Operating temperature from -55 °C to +150 °C
	PolySwitch <sup>®</sup> PPTC	Resettable protection for BMS from high currents due to external shorts	<u>0805L</u>	SMD form-factor allows for compact design; resets after short-circuit clearance	Surface mountable; compatible with lead-free solder processes per IEC standards
	Current Sensing Resistor	Part of current measurement circuitry	SSA	Cost-effective solution compared to competing technologies; compact size;	Tolerance down to 1%; high power ratings, up to 15 W
4	TVS Diode	Protects battery packs from overvoltage conditions due to abnormal charging conditions	<u>SMF</u> , <u>SMF4L</u>	Improves system reliability by protecting downstream components from transients on power lines	Excellent clamping capability
5	PolySwitch <sup>®</sup> PPTC	Overcurrent protection for TVS or Zener Diode	zeptoSMDC	Resets to normal operation after short-circuit is cleared; smaller footprint saves space	Maximum electrical rating: 13 VDC; short circuit current: 82~200 mA; small footprint 0201 size
	TVS Diode Array	ESD protection of I <sup>2</sup> C input	<u>SP3021, SP1007</u>	Small, space-saving design; low capacitance to prevent signal disruption	μDFN-2 (0201) footprint; ±30 kV ESD withstand voltage
6	Tactile switch	Indication of battery status	KSC441J, PTS645V, KSC2, KSC DCT	Saves space; reliable and repeatable haptic performance elevates end users' experience	Microminiature, short travel, PCB mount tactile with a minimum of 100K operations





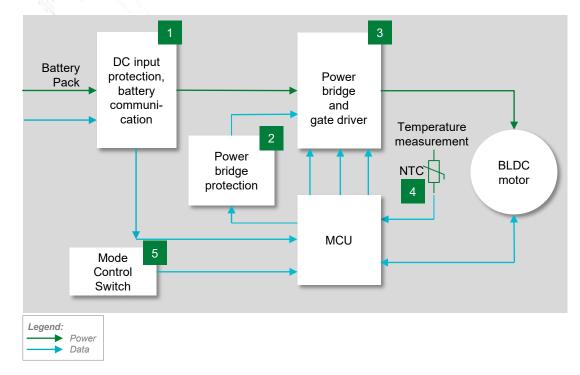
Cordless tool



Littelfuse<sup>®</sup>

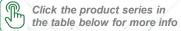


# **BLDC** motor protection architecture



	Technology	Product series	
	Fuse	<u>501</u>	
1	TVS Diode	<u>SMAJ, SMBJ, 5KP</u>	
	Reed Switch	MDSR-10, <u>59166</u>	
	NTC	<u>KC</u>	
2	Digital Temperature Indicator	<u>setP™</u>	
3	MOSFET	<u>Gen2</u> / <u>Gen4</u>	
4	NTC	RB	
	Snap Acting	LCS, TF, TM, ZMS, ZMA	
5	Tactile Switch	<u>KSC OF, KSC2,</u> KSC3, KSC4, KSC7	
	Slide Switch	<u>OS, JS, L, AYZ</u>	





### Select Littelfuse products for BLDC motor protection

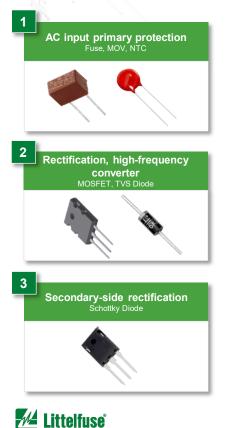
	Technology	Function in application	Product series	Benefits	Features
1	Fuse	Protects the battery and downstream controller from damage due to inrush current, motor shorting, or external shorts at contacts	<u>501</u>	Provides quick protection for circuits with minimal space requirements and reduces risk of damage from short circuits	Third-party compliance with UL/IEC; low internal resistance; shock safe; vibration-resistant
	TVS Diode	Protects battery pack from voltage transients	<u>SMAJ, SMBJ, 5KP</u>	Improves system reliability by protecting downstream components from transients on power lines	Excellent clamping capability
	Reed Switch	Provides control signal to turn the motor on or off	MDSR-10, <u>59166</u>	Contamination resistant, compact design	Switch up to 200 VDC or 0.5 A at up to 10 W; $10^{12}$ Ohms insulation resistance
2	NTC	Provides temperature sensing of power MOSFET	<u>KC</u>	Provides accurate temperature (part/ambient) for enabling safe device operation	High reliability; small form factor; fast thermal response
	Digital Temperature Indicator	Indicates FET overheating	<u>setP™</u>	Provides reliable overheating indication regardless of power being delivered	Compact footprint 0805; multipoint measurement (device configuration in series)
3	MOSFET	Part of the inverter of brushless DC motor for high-frequency switching	<u>Gen2</u> / <u>Gen4</u> (from 36 V)	Improves system efficiency and enables compact design	Low R <sub>ds(on)</sub> ; high current capability
4	NTC	Provides temperature sensing to prevent motor damage due to overheating	<u>RB</u>	Provides accurate temperature (part/ambient) for enabling safe device operation	High reliability; small form factor; fast thermal response
5	Snap Acting <i>OR</i> Tactile Switch	Provides device actuation (on/off control)	<u>LCS, TF, TM,</u> ZMS, ZMA	Reliable snap-acting mechanism ensures consistent performance; wide variety of rocker and terminal styles available	Reliable snap-acting mechanism; compact size; IP67 rating (ZMS)
			<u>KSC OF, KSC2,</u> KSC3, KSC4, KSC7	Long electrical and mechanical life; reliable snap- acting mechanism ensures consistent performance, making these switches suitable for critical applications	IP67 rated; protection against dust and water; wide variety of actuator and terminal styles
	Slide Switch	Provides mode control	<u>os, js, l</u> , <u>ayz</u>	Reliable performance in high-vibration and high-load scenarios	Miniature and compact designs for space-saving applications; surface-mount options for modern PCB integration





Charger

## Functional elements in power tool charger



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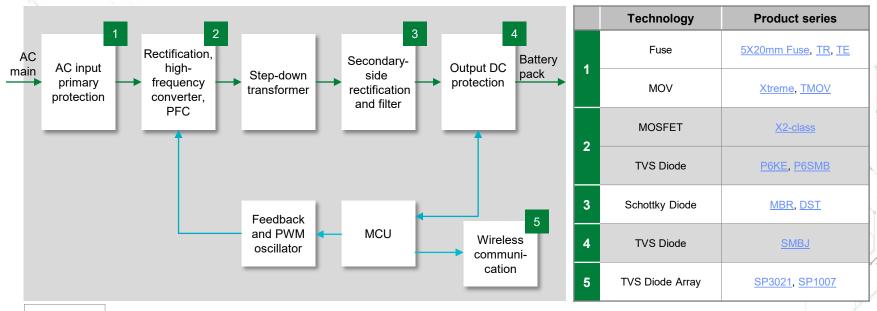






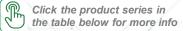
Click the product series in the table below for more info

### **Power tool charger protection architecture**



Legend: Power Data





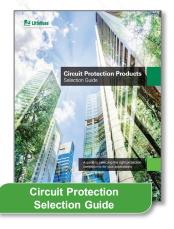
### Potential Littelfuse products for power tool charger

	Technology	Function in application	Product series	Benefits	Features
1	Fuse	Protects the power stage from overcurrent	<u>5X20mm Fuse, TR, TE</u>	Offers durability; saves space; ensures safety from high short-circuit currents	Third-party compliance with UL/IEC; low internal resistance; shock-safe; vibration-resistant
	MOV	Protects the power unit from voltage surges such as lighting and transients	<u>Xtreme</u> , <u>TMOV</u>	Provides quick protection against voltage spikes; handles high energy surges; easy to install in various designs	Thermally protected (TMOV); best-in-class high-energy absorption with compact size
2	MOSFET	High switching speed in power supply units	<u>X2-class</u>	Fast response time and lower heat signature	Low R <sub>ds(on)</sub> , dv/dt ruggedness
	TVS Diode	Protects the power unit from voltage transients	<u>P6KE, P6SMB</u>	Improves system reliability by protecting downstream components from transients on power lines	Excellent clamping capability
3	Schottky Diode	Rectification and blocking in power supply units	MBR, DST	Enables the design of high-efficiency power supplies	Ultra-low forward voltage drop; high-frequency operation
4	TVS Diode	Surge protection	<u>SMBJ</u>	Improves system reliability by protecting downstream components from transients on power lines	Excellent clamping capability
5	TVS Diode Array	ESD protection of wireless communication	<u>SP3021, SP1007</u>	Small, space-saving design; low capacitance to prevent signal disruption	µDFN-2 (0201) footprint; ±30 kV ESD withstand voltage



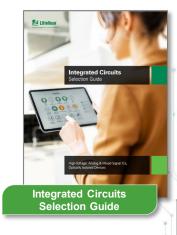
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