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Programmable Logic Controller (PLC)



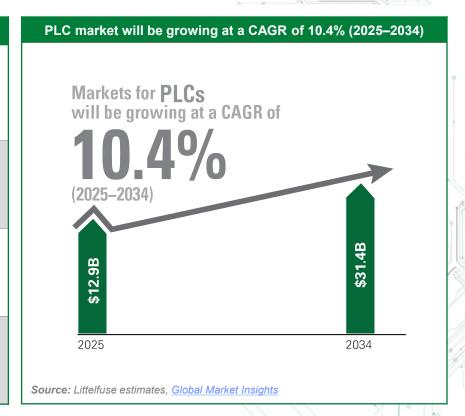
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Programmable Logic Controller (PLC) market overview

Market Trends

- Growth drivers include the implementation of digital twin projects and Industry 4.0, including the following:
 - Increasing the industry-wide desire for automation
 - Growing interest in industrial robotics
 - Modernization of outdated infrastructure
 - The growth of the electric vehicle (EV) manufacturing sector
- One of the most important trends in the market is the use of AI and ML.
 The PLC market is growing because of these sophisticated PLC systems, which give firms better decision-making and scalability benefits while decreasing downtime.
- PLC players should see new opportunities because of this AI and ML integration since they can concentrate on developing intelligent PLC systems that help to improve operational efficiency.
- One of the main trends in the PLC industry is the quick growth of renewable energy sources, including solar, wind, and hydroelectric power.
 These energy systems require sophisticated PLC systems for automation, power distribution, and real-time data monitoring.





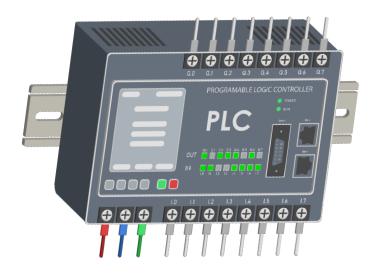
Littelfuse solutions for Programmable Logic Controller (PLC)







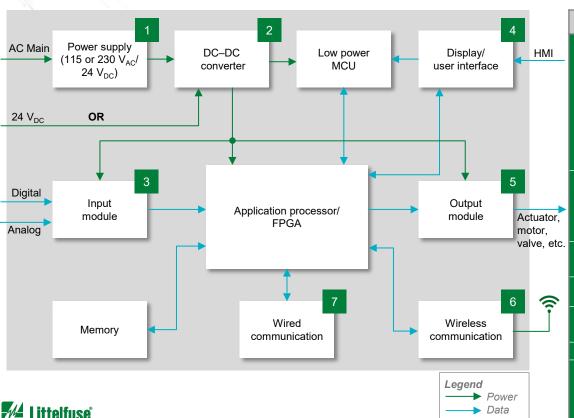








Functional block diagram of Programmable Logic Controller (PLC)



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	Technology	Product series	
1	Fuse	<u>875, 807, 373</u>	
	MOV	C-III, TMOV	
	SIDACtor® + MOV	<u>Pxxx0ME</u> + <u>V10E300P</u>	
	TVS Diode	<u>P6KE, P6SMB,</u> 8.0SMDJ, 1.5SMB	
	Si Diode	DSEI, DSEP, DPG	
	Schottky Diode	MBR, DST	
	PolySwitch® Device	Low Rho, RUEF, LVR	
	Fuse	<u>477</u> , <u>505</u>	
2	TVS Diode	SMDJ, SMF	
	eFuse	LS2405, LS2406	
	PolySwitch® Device	RUEF, RGEF	
3	TVS Diode	SMBJ, SMCJ, SMDJ	
	C&K [®] Switches	RTE, CD, CRD	
4	TVS Diode Array	<u>SP7538PUTG,</u> <u>SP8008-08UTG</u>	
5	Solid State Relay	CPC19xx	
	C&K [®] Switches	RTE, CD, CRD	
6	PolySwitch® Device	RUEF, RGEF	
7	TVS Diode Array	<u>SP3213, SP3400, SM15/SP712</u> <u>SP0201B, SP2525NUTG,</u> <u>SP3025-04HTG</u>	
	Polymer ESD	<u>PESD</u>	

Benefits of Littelfuse components in **Programmable Logic Controller (PLC)**

- 20	Technology	Function in application	Product series	Benefits	Features
1	Fuse	Protects the power stage from overcurrent events	<u>875, 807, 373</u>	Reduces customer qualification time by complying with third-party safety standards, such as UL/IEC	Compliance with third-party safety standards, such as UL/IEC; low internal resistance; shock safe
	MOV	Protects the power supply unit from voltage transients and lightning	C-III, TMOV	Reduces customer qualification time by complying with third-party safety standards, such as UL/IEC	High energy absorption capability: 40–530 J (2 ms); integrated thermal protection
	SIDACtor® + MOV	Low clamp protection for AC power	Pxxx0ME + V10E300P	Lower clamping provides robust protection to downstream components	Lower clamping voltage; lower leakage current
	TVS Diode	Protects the power supply unit from voltage transients	P6KE, P6SMB, 8.0SMDJ, 1.5SMB	Improves system's reliability by protecting downstream components from transients	600 W peak pulse capability; glass-passivated chip junction
	Si Diode	Rectification and blocking in power supply units	DSEI, DSEP, DPG	Excellent surge capability; extremely fast; temperature-independent switching behavior	Low leakage current; very short recovery time; low I _{rm} values
	Schottky Diode		MBR, DST	Enables the design of high-efficiency power supplies	Ultra-low forward voltage drop; high-frequency operation
	PolySwitch® Device	Provides overcurrent protection	Low Rho, RUEF, LVR	Less power dissipation; compact design; auto resettable	Ultra-low internal resistance; very thin profile; resettable
2	Fuse	Protects from overcurrent	<u>477, 505</u>	Reduces damage to equipment; compact design	Small footprint with high breaking capacity
	TVS Diode	Protects against voltage transients	SMDJ, SMF	Improves system's reliability by protecting downstream components from transients	Excellent clamping capability
	eFuse	Protects from overcurrent and overvoltage	LS2405, LS2406	Integrated solution for overload, short circuit, input voltage surge, excessive inrush current, over-temperature, and reverse current protections	$28\ V,\ 6$ A-rated current limit switch; integrate $24\ m\Omega$ ultra-low on protection switch; external adjustable current limit; input overvoltage protection threshold; soft-start time
	PolySwitch [®] Device	Protects from overcurrent and over-temperature	RUEF, RGEF	Less power dissipation; compact design; auto resettable	Resettable; single-use overcurrent device; compatible with high-volume electronics assembly



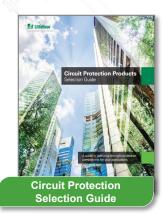
Benefits of Littelfuse components in **Programmable Logic Controller (PLC)**

- 20	Technology	Function in application	Product series	Benefits	Features
3	TVS Diode	Voltage transient protection	SMBJ, SMCJ, SMDJ	Helps protect the most sensitive parts of the design from surge events	Multiple sizes and surge capabilities
	C&K [®] Switches	Module addressing on data bus	RTE, CD, CRD	Easy external module addressing on data bus	Flexible options selection; external access; small dimensions
4	TVS Diode Array	Protects touchscreen ICs from user-induced ESD events	<u>SP7538PUTG</u> , <u>SP8008-08UTG</u>	Absorbs repetitive ESD	Low capacitance of 1.0 pF per I/O
5	Solid State Relay	Switches output loads, such as valve, motor, etc.	CPC19xx	Precise switching AC loads; low EMI and RFI generation; high noise immunity	Load currents up to 3 A; blocking voltage up to 800 V; zero cross/rapid turn-on
	C&K [®] Switches	Module addressing on data bus	RTE, CD, CRD	Easy external module addressing on data bus	Flexible options selection, external access; small dimensions
6	PolySwitch® Device	Provides overcurrent/over-temperature protection	RUEF, RGEF	Less power dissipation; compact design; auto resettable	Resettable; single-use overcurrent device; compatible with high-volume electronics assembly
7	Polymer ESD	Protects ICs from ESD	PESD	Supports passing agency requirements	Low leakage current
	TVS Diode Array	Protects ICs from ESD	SP3213	Absorbs repetitive ESD	Low capacitance of 1.0 pF per I/O
		USB2.0/3.0	SP3400, SP0201B	High ESD performance in small packages	Low capacitance of 1 to 0.2 pF (TYP) per I/O
		Ethernet/PROFINET	<u>SP2525NUTG,</u> <u>SP3025-04HTG</u>	Low capacitance and low clamping voltage makes it ideal for high-speed data interfaces	Lightning, IEC 61000-4-5 2 nd edition, 30 A
		RS232/RS485	SM15/SP712	Can absorb repetitive ESD strikes above the maximum level	Low clamping voltage; low leakage current



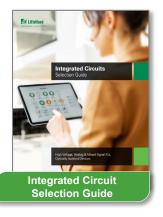
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We help customers in the design process to account for requirements set by global regulatory authorities

Global Manufacturing

High-volume manufacturing that is committed to the highest quality standards



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