# **487 Series** 5×20 mm, Fast-Acting Fuse





### **Web Resources**



Download ECAD models, order samples, and find technical recources at www.littelfuse.com

#### **Agency Approvals**

Agency	Agency File Number	Ampere Range
c <b>71</b> 2°us	E10480	8 - 20A
$\triangle$	J 50293210	8 - 20A

#### **Electrical Characteristics for Series**

% of Ampere Rating	Opening Time		
100%	60 minutes, Minimum		
210% 30 minutes, Maximum			
275%	0.04 sec., Min.; 20 sec. Max.		
400%	0.01 sec., Min.; 1.0 sec. Max.		
1000%	0.03 sec., Max.		

# **Description**

The 487 Series is a 420VAC/420VDC rated 5x20mm fast-acting ceramic body fuse, designed to ensure the best coordination between a power supply unit (PSU) and an electrical circuit breaker panel during short-circuit and over-current faults. When installed in a PSU, the 487 series fuse opens faster than the circuit breaker and removes the problematic PSU while preventing the circuit breaker from shutting down other critical systems. With 420VAC characteristics, the 487 Series is well suited for high-energy applications like 3-phase power supplies, inverters, and ballasts. With 420VDC characteristics, it is optimal for high-voltage DC power grid in data centers, telecom applications, and intelligent commercial buildings.

# **Features & Benefits**

- Lower I2t and faster tripping
- RoHS compliant and Lead-free
- High current ratings up to 20A Recognized to UL 248-1 and in a 5x20mm footprint

Available in cartridge and axial

- UL 248-14
- Rated voltage @ 420VAC, 420VDC
- Approved to EN 60127-1 and EN 60127-7
- leaded versions

# **Applications**

- Telecom power supplies
- Data center server power supplies
- Higher energy and power efficient applications



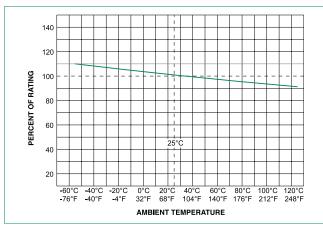
#### **Electrical Characteristic Specifications by Item**

America de America Detin	Amon Botin a	Max Voltage	Interrupting Rating	Nominal Cold Resistance	Nominal Melting	Agency Approvals	
Amp Code	Amp Rating	Rating (V)		(Ohms)	I <sup>2</sup> t (A <sup>2</sup> sec.)	c <b>FL</b> °us	$\triangle$
008.	8			0.0134	65	X	X
010.	10			0.0093	130	Х	×
12.5	12.5			0.0078	170	Х	X
015.	15			0.0075	190	Х	X
016.	16			0.0064	260	Х	×
020.	20			0.0043	390	X*	×

\*Additional 750A@250VAC interrupting rating for 20A.

16A 1.5KA@250VAC/VDC for "E" option

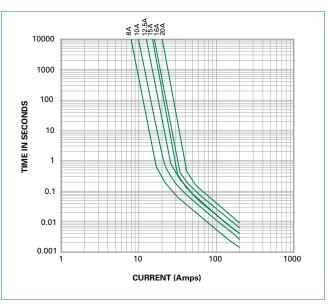
#### **Temperature Rerating Curve**



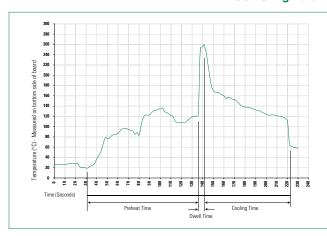
#### Note:

Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

### **Average Time Current Curves**



# **Soldering Parameters - Wave Soldering**



#### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation		
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100° C		
Temperature Maximum:	150° C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260° C Maximum		
Solder Dwell Time:	2-5 seconds		

#### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350° C +/- 5°C

Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

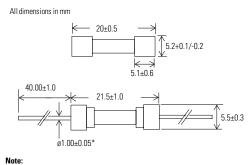


#### **Product Characteristics**

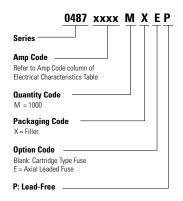
Materials	Body: Ceramic Cap: Nickel-plated Brass Leads: Tin-plated Copper
Terminal Strength	MIL-STD-202, Method 211, Test Condition A
Solderability	MIL-STD-202 Method 208
Product Marking	Cap 1: Brand logo, current and voltage ratings Cap 2: Series and agency approval markings

Operating Temperature	-60°C to +125°C		
Thermal Shock	MIL-STD-202, Method 107, Test Condition B		
Vibration	MIL-STD-202, Method 201		
Moisture Resistance	MIL-STD-202, Method 103, Test Condition A		
Salt Spray	MIL-STD-202, Method 101, Test Condition B		

# **Dimensions**



# **Part Numbering System**



### **Packaging**

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Reel Size
		487 Series		
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MXE	N/A

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<sup>\*</sup>Rating of 20A has 1.20±0.05 diameter lead