

#### **Web Resources**



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#### **Agency Approvals**

Agency	Agnecy File Number
<b>71</b> °	E230531

# Maximum Ratings and Thermal Characteristics $(T_A=25^{\circ}C \text{ unless otherwise noted})$

Parameter	Symbol	Value	Unit
Peak Pulse Power Dissipation by 10/1000µs Test Waveform (Fig.2)(Note 1)	P <sub>PPM</sub>	20	kW
Steady State Power Dissipation on Infinite Heat Sink at $T_L$ =75°C	$P_{\scriptscriptstyle D}$	8.0	W
Peak Forward Surge Current, 8.3ms Single Half Sine Wave Unidirectional Only (Note 2)	I <sub>FSM</sub>	400	А
Operating Junction and Storage Temperature Range	$T_J,\;T_{STG}$	-55 to 175	°C
Typical Thermal Resistance Junction to Lead	$R_{\theta JL}$	8.0	°C/W
Typical Thermal Resistance Junction to Ambient	$R_{_{\theta JA}}$	40	°C/W

#### Notes:

- 1. Non-repetitive current pulse , per Fig. 4 and derated above  $T_{_{\rm J}}$  (initial) =25°C per Fig. 3.
- 2. Measured on 8.3ms single half sine wave or equivalent square wave, duty cycle=4 per minute maximum.

**Functional Diagram** 

**Bi-directional** 

**Uni-directional** 

# **Descriptions**

The 20KPA Series is designed specifically to protect sensitive electronic equipment from voltage transients induced by lightning and other transient voltage events.

#### **Features & Benefits**

- 20kW peak pulse capability at 10/1000µs waveform, repetition rate (duty cycles):0.01%
- Glass passivated chip junction in P600 package
- Fast response time: typically less than 1.0ps from 0 Volts to BV min
- Typical failure mode is short from over-specified voltage or current
- Whisker test is conducted based on JEDEC JESD201A per its table 4a and 4c pass Class 1 and 2
- IEC-61000-4-2 ESD 30kV(Air), 30kV (Contact)
- EFT protection of data lines in accordance with IEC 61000-4-4

- Low dynamic resistance
- Typical I<sub>R</sub> less than 2μA when V<sub>RR</sub> min>49V
- V<sub>BR</sub> @ T<sub>J</sub>= V<sub>BR</sub>@25°C x (1+αT x (T<sub>J</sub> 25))(αT:Temperature Coefficient, typical value is 0.1%)
- UL Recognized compound meeting flammability rating V-0
- Halogen free and RoHSb compliant
- Pb-free E3 means 2nd level interconnect is Pb-free and the terminal finish material is tin(Sn) (IPC/JEDEC J-STD-609A.01)
- Recognized to UL 497B as an Isolated Loop Circuit Protector

#### **Applications**

TVS componants are ideal for the protection of I/O interfaces,  $V_{\rm cc}$  bus and other vulnerable circuits used in telecom, computer, industrial and consumer electronic applications.



Cathode

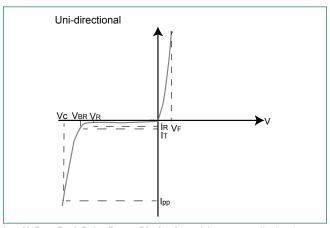
# Electrical Characteristics ( $T_A$ =25°C unless otherwise noted)

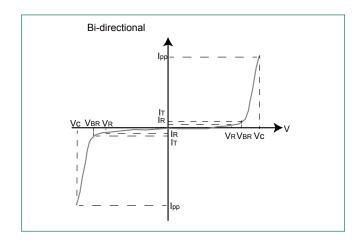
Part Number (Uni)	Part Number (Bi)	Reverse Stand off Voltage V <sub>R</sub> (Volts)	Volta	kdown ge V <sub>BR</sub> s) @ I <sub>T</sub>	Test Current I <sub>T</sub>	Maximum Peak Pulse Current	Maximum Reverse Leakage I <sub>R</sub> @ V <sub>R</sub>	Maximum Clamping Voltage V <sub>c</sub> @ I <sub>pp</sub>	Agency Recognition
			Min.	Max.	(mA)	I <sub>pp</sub> (A)	¨(μ A)	ັ(V) ້ຳ	77
20KPA20A	20KPA20CA	20	22.34	24.57	50	548.9	5000	36.8	X
20KPA24A	20KPA24CA	24	26.81	29.49	50	490.3	5000	41.2	X
20KPA26A	20KPA26CA	26	29.04	31.94	50	451.9	2000	44.7	X
20KPA28A	20KPA28CA	28	31.28	34.41	50	420.8	1000	48.0	X
20KPA30A	20KPA30CA	30	33.51	36.86	5	392.2	250	51.5	X
20KPA32A	20KPA32CA	32	35.74	39.31	5	372.0	150	54.3	X
20KPA34A	20KPA34CA	34	38.00	41.80	5	351.3	50	57.5	X
20KPA36A	20KPA36CA	36	40.20	44.22	5	328.5	20	61.5	X
20KPA40A	20KPA40CA	40	44.70	49.17	5	297.9	15	67.8	X
20KPA44A	20KPA44CA	44	49.10	54.01	5	277.9	2	72.7	X
20KPA48A	20KPA48CA	48	53.60	58.96	5	254.4	2	79.4	X
20KPA52A	20KPA52CA	52	58.10	63.91	5	235.4	2	85.8	X
20KPA56A	20KPA56CA	56	62.60	68.86	5	218.1	2	92.6	X
20KPA60A	20KPA60CA	60	67.00	73.70	5	207.0	2	97.6	X
20KPA64A	20KPA64CA	64	71.50	78.65	5	194.2	2	104.0	X
20KPA68A	20KPA68CA	68	76.00	83.60	5	183.6	2	110.0	X
20KPA72A	20KPA72CA	72	80.40	88.44	5	174.1	2	116.0	X
20KPA80A	20KPA80CA	80	89.40	98.34	5	155.4	2	130.0	X
20KPA88A	20KPA88CA	88	98.30	108.13	5	142.3	2	142.0	X
20KPA96A	20KPA96CA	96	107.20	117.92	5	130.3	2	155.0	X
20KPA104A	20KPA104CA	104	116.20	127.82	5	120.2	2	168.0	X
20KPA112A	20KPA112CA	112	125.10	137.61	5	111.0	2	182.0	X
20KPA120A	20KPA120CA	120	134.00	147.40	5	104.1	2	194.0	X
20KPA132A	20KPA132CA	132	147.40	162.14	5	94.8	2	213.0	X
20KPA144A	20KPA144CA	144	160.80	176.88	5	87.1	2	232.0	X
20KPA160A	20KPA160CA	160	178.70	196.57	5	78.3	2	258.0	X
20KPA172A	20KPA172CA	172	192.10	211.31	5	72.9	2	277.0	X
20KPA180A	20KPA180CA	180	201.10	221.21	5	69.4	2	291.0	X
20KPA192A	20KPA192CA	192	214.50	235.95	5	65.4	2	309.0	X
20KPA204A	20KPA204CA	204	227.90	250.69	5	61.4	2	329.0	X
20KPA216A	20KPA216CA	216	241.30	265.43	5	58.0	2	348.0	X
20KPA232A	20KPA232CA	232	259.10	285.01	5	54.0	2	374.0	X
20KPA240A	20KPA240CA	240	268.10	294.91	5	52.2	2	387.0	X
20KPA256A	20KPA256CA	256	286.00	314.60	5	49.0	2	412.0	X
20KPA280A	20KPA280CA	280	312.80	344.08	5	44.8	2	451.0	X
20KPA300A	20KPA300CA	300	335.10	368.61	5	41.8	2	483.0	X

For bidirectional type having  $V_{a_{MM}}$  of 40 volts and less, the  $I_a$  limit is double. For parts without A, the  $V_{g_{R}}$  is  $\pm$  10% and  $V_{c}$  is 5% higher than with A parts, the parts without A are currently available, but not recommended for new designs. The parts with A are preferred.



#### **I-V Curve Characteristics**





 $oxed{I_{PP}}$  x  $oxed{V_c}$   $oxed{P_{PPM}}$  Peak Pulse Power Dissipation — Max power dissipation  $oxed{V_R}$  Stand-off Voltage — Maximum voltage that can be applied to the TVS without operation

 $Breakdown Voltage - Maximum voltage that flows though the TVS at a specified test current (<math>I_T$ )

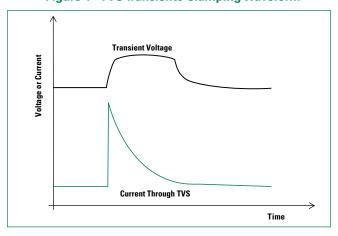
Clamping Voltage - Peak voltage measured across the TVS at a specified lppm (peak impulse current)

Reverse Leakage Current - Current measured at V<sub>R</sub>

Forward Voltage Drop for Uni-directional

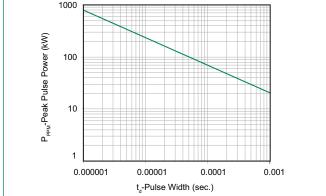
## Ratings and Characteristic Curves (T<sub>A</sub>=25°C unless otherwise noted)

Figure 1 - TVS Transients Clamping Waveform



1000

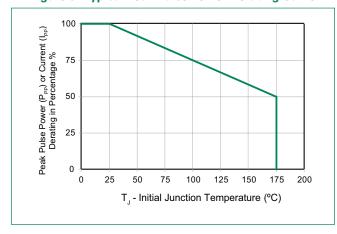
Figure 2 - Typical Peak Pulse Power Rating Curve

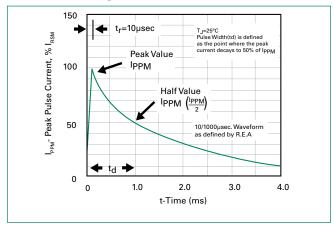


# Ratings and Characteristic Curves (T<sub>A</sub>=25°C unless otherwise noted) (Continued)

Figure 3 - Typical Peak Pulse Power Derating Curve

Figure 4 - Pulse Waveform





**Figure 5 - Typical Junction Capacitance** 

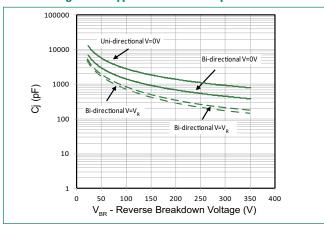


Figure 6 - Typical Transient Thermal Impedance

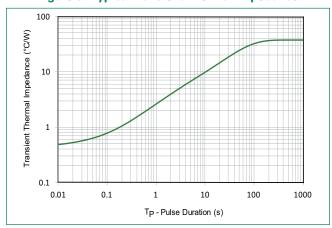


Figure 7 - Maximum Non-Repetitive Peak Forward Surge Current Uni-Directional Only

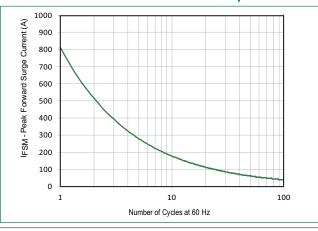
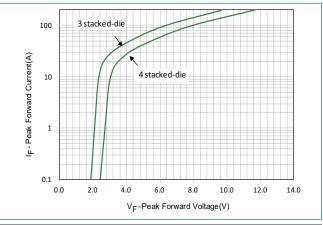


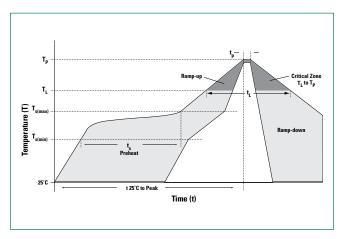
Figure 8 - Peak Forward Voltage Drop vs Peak Forward Current (Typical Values)





### **Soldering Parameter**

Reflow Cond	Lead-free assembly	
	-Temperature Min (T <sub>s(min)</sub> )	150°C
Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	200°C
	-Time (min to max) (t <sub>s</sub> )	60 -120 secs
Average ram	3°C/second max	
$T_{\text{S(max)}}$ to $T_{\text{A}}$ -	3°C/second max	
Reflow	-Temperature (T <sub>A</sub> ) (Liquidus)	217°C
	-Time (min to max) (t <sub>s</sub> )	60 – 150 seconds
Peak Temper	260 <sup>+0/-5</sup> °C	
Time within	30 seconds	
Ramp-down	6°C/second max	
Time 25°C to	8 minutes Max.	
Do not exce	260°C	



### **Physical Specifications**

Weight	0.07oz., 2.5g
Case	P600 molded plastic body over passivated junction.
Polarity	Color band denotes the cathode except Bipolar.
Terminal	Matte Tin axial leads, solderable per JESD22-B102.

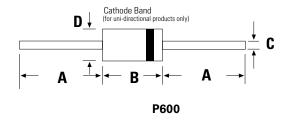
### Flow/Wave Soldering (Solder Dipping)

Peak Temperature :	265°C
Dipping Time :	10 seconds
Soldering :	1 time

### **Environmental Specifications**

High Temp Voltage Blocking (HTRB)	100% DC reverse voltage rated 150oC, 1008 hours JEDEC, JESD22-A-108
Biased Temp & Humidity (H3TRB)	80% breakdown voltage (+85oC) 85% RH, 1008 hours JEDEC, JESD22-A-101
Unbiased Highly Accelerted Stress Test (UHAST)	96 hours at TA = 130 oC/85% RH. JEDEC, JESD22-A-118
Temp Cycling (TC)	-55oC to +150oC, 15 min. dwell, 1000 cycles. JEDEC, JESD22-A-104
Resistance to Solder Heat (RSH)	+260oC, 30 seconds JEDEC, JEDEC JESD22-B-106

### **Dimensions**



Dimensions	Inc	hes	Millimeters		
	Min	Max	Min	Max	
Α	1.000	-	25.40	-	
В	0.340	0.360	8.60	9.10	
С	0.048	0.054	1.22	1.36	
D	0.340	0.360	8.60	9.10	



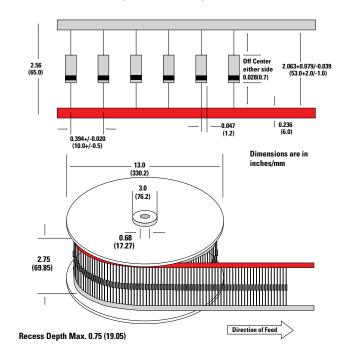
**Series Code** 

#### **Part Numbering System Part Marking System** 20KPA xxx XX X **Cathode Band** (for uni-directional **Option Code:** products only) Blank Reel Tape -B Bulk Packaging Littelfuse Logo Trace Code Marking Type Code: WW: Week Code A Uni-Directional (5% V<sub>BR</sub> Voltage Tolerance) CA Bi-Directional (5% V<sub>BR</sub> Voltage Tolerance) 20KPAXXX-**Product Type V**<sub>R</sub> Voltage

#### **Packing Options**

Part Number	Component Package	Quantity	Packaging Option	Packaging Specification
20KPAxxxXX	P600	800	Tape & Reel	EIA STD RS-296
20KPAxxxXX-B	P600	100	Bulk	Littelfuse Spec.

#### **Tape and Reel Specification**



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